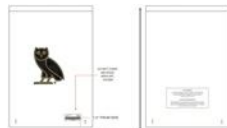
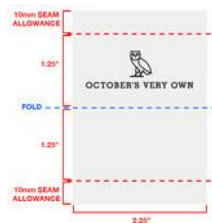
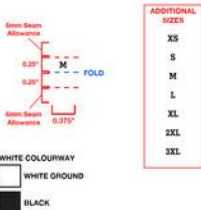
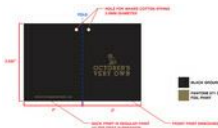


Article Summary						Version 1			
	Article Code	M-0325-KB-6358		100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE	Product Group	BOTTOM			
	Article Name	VARSITY FANGS SWEATPANT			Product Sub-Category	PANT - SWEATPANT			
	Created On	12/11/24 11:01:47 AM			Season	2025 Fall			
	Last Modified	12/19/24 3:55:26 PM			Life Cycle Stage	development			
Gender Classification		Mens	Sub Class D	SWEATPANT	Fabrication	KNIT BOTTOM			
Supplier		Barata Garcia S.A.	Release Date		Ex-Factory	27 Jun 2025			
								COLORS	
								BLACK (BK) BLACK HEATHER GREY (HG) BC06 HEATHER GREY OPEN AIR (OA) . LIGHT BLUE (.)	
SIZES									
000, 001, 002, 003, 004, 005, 006, 007									

Bill of Material														Version 1
	Article Code	M-0325-KB-6358		100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE						Product Group	BOTTOM			
	Article Name	VARSITY FANGS SWEATPANT								Product Sub-Category	PANT - SWEATPANT			
	Created On	12/11/24 11:01:47 AM	Material							Season	2025 Fall			
	Last Modified	12/19/24 3:55:26 PM	Description							Life Cycle Stage	Development			
Part	Material		Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		HG HEATHER GREY		OA OPEN AIR
Fabric														
BODY	100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE		BODY/ PKT PALM SIDE	0	Meter					None		None		None
POCKETS	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY		POCKETS KNUCKLE SIDE	0	Meter			REF# OVOTRIP -TS01		None		None		None
Trims														
CUFF	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		WB + CUFF	2	Each		Vendor Sourced			None		None		None
WAISTBAND	DRAWCORD FLAT 3/8" BARTACK (TR-DR190)		CF	1	Each	DTM BODY, HEATHER GREY DCORD ON HEATHER GREY BODY				None		None		None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		SINGLE STITCHED AT CB	0	Each		Reca Mainetti Asia Ltd.			None		None		None
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.			1	Each		Vendor Sourced			None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.			1	Each		Vendor Sourced			None		None		None
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER			2	Each					None		None		None

Bill of Material														Version 1
	Article Code	M-0325-KB-6358							Product Group		BOTTOM			
	Article Name	VARSITY FANGS SWEATPANT							Product Sub-Category		PANT - SWEATPANT			
	Created On	12/11/24 11:01:47 AM	Material Description		100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE				Season		2025 Fall			
	Last Modified	12/19/24 3:55:26 PM							Life Cycle Stage		development			
Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		HG HEATHER GREY		OA OPEN AIR	
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)	INTERNAL	2	Each	DTM BODY	Vendor Sourced			None		None		None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)		1	Each		Reca Mainetti Asia Ltd.	LBOVO147		None		None		None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None	
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		1	Each		Vendor Sourced			None		None		None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None	
Graphics														
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None	

Material Image Sheet						Version 1					
	Article Code	M-0325-KB-6358		100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE	Product Group	BOTTOM					
	Article Name	VARSITY FANGS SWEATPANT			Product Sub-Category	PANT - SWEATPANT					
	Created On	12/11/24 11:01:47 AM			Season	2025 Fall					
	Last Modified	12/19/24 3:55:26 PM			Life Cycle Stage	Development					
											
TR-DR190 DRAWCORD FLAT 3/8" BARTACK		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		LT110 CC LABEL - APPAREL		PK101 POLY BAG - GENERIC		TR-ST114 UPC STICKER- 1" X 2.5"		TR-LT252 OVO 2023 Main Loop Label	
											
TR-LT246 OVO 2023 Alpha Sizing Tab		TR-TV140 5mm GROSGRAIN RIBBON LOOP		TR-HG142 OVO 2023 Booklet Hangtag							

LABEL PLACEMENT						Version 1
Article Code	M-0325-KB-6358			Product Group	BOTTOM	
Article Name	VARSITY FANGS SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
Created On	12/11/24 11:01:47 AM			Season	2025 Fall	
Last Modified	12/19/24 3:55:26 PM			Life Cycle Stage	Development	
		Material Description	100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE			

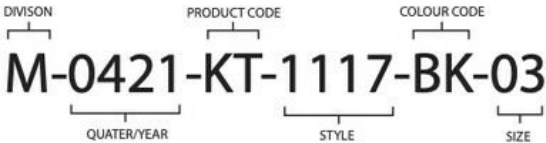


OCTOBER'S VERY OWN

UPC INFORMATION

STYLE #: M-0421-KT-1117
SIZE: MD (03)
COLOUR: BLACK (BK)
PRODUCT CODE: KNIT TOP
DIVISION: MENS
SKU: M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



STICKER PLACEMENT
(2 PER GARMENT)

UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG



UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



DIMENSIONS



LABEL PLACEMENT							Version 1
	Article Code	M-0325-KB-6358			Product Group	BOTTOM	
	Article Name	VARSITY FANGS SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	12/11/24 11:01:47 AM			Season	2025 Fall	
	Last Modified	12/19/24 3:55:26 PM			Life Cycle Stage	DeveTopment	
		Material Description	100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE				

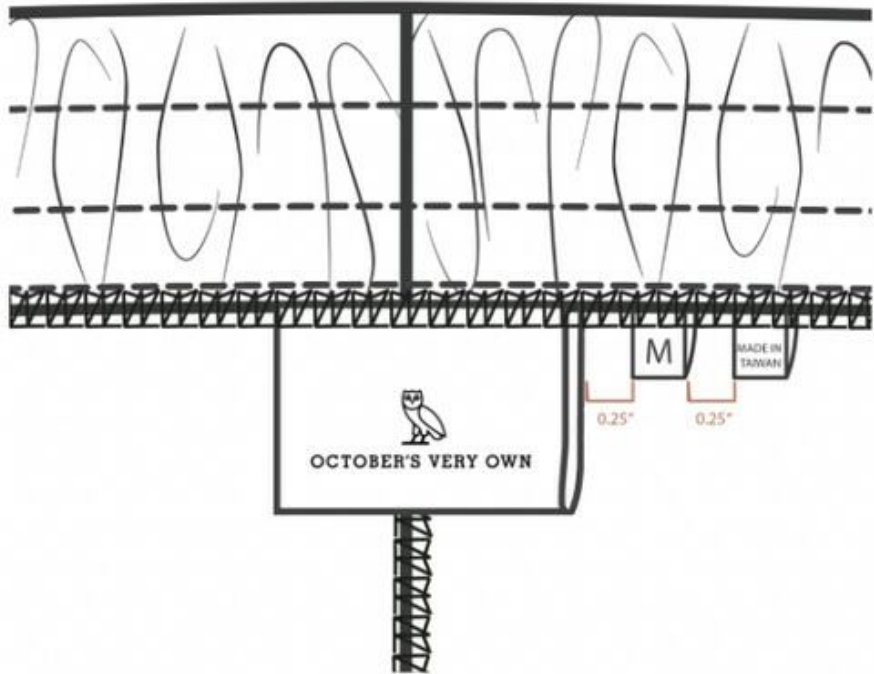
OFFSHORE KNIT & ACTIVEWEAR BOTTOMS

MAIN LABEL LBOVO147 - COL A - OPT 1
*INSERT AT CB WAISTBAND SEAM

SIZE TAB OVOW23_181_T - 2023
*INSERT AT WAISTBAND SEAM 0.25" FROM MAIN LABEL

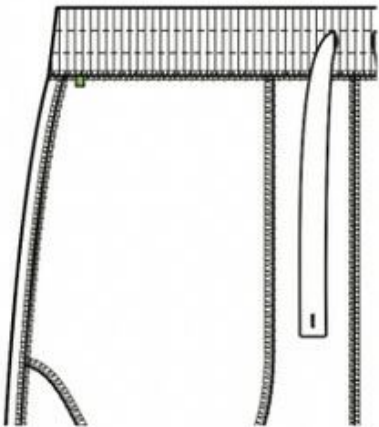
TEAR AWAY COO TAB LT138
*INSERT AT WAISTBAND SEAM 0.25" FROM SIZE TAB

Tham khảo vị trí nhãn chính/ nhãn size/ nhãn xuất xứ



Vị trí dây xỏ thẻ bài

HANG TAG PLACEMENT
*ATTACH TO LOOP AT THE FRONT WAISTBAND SEAM

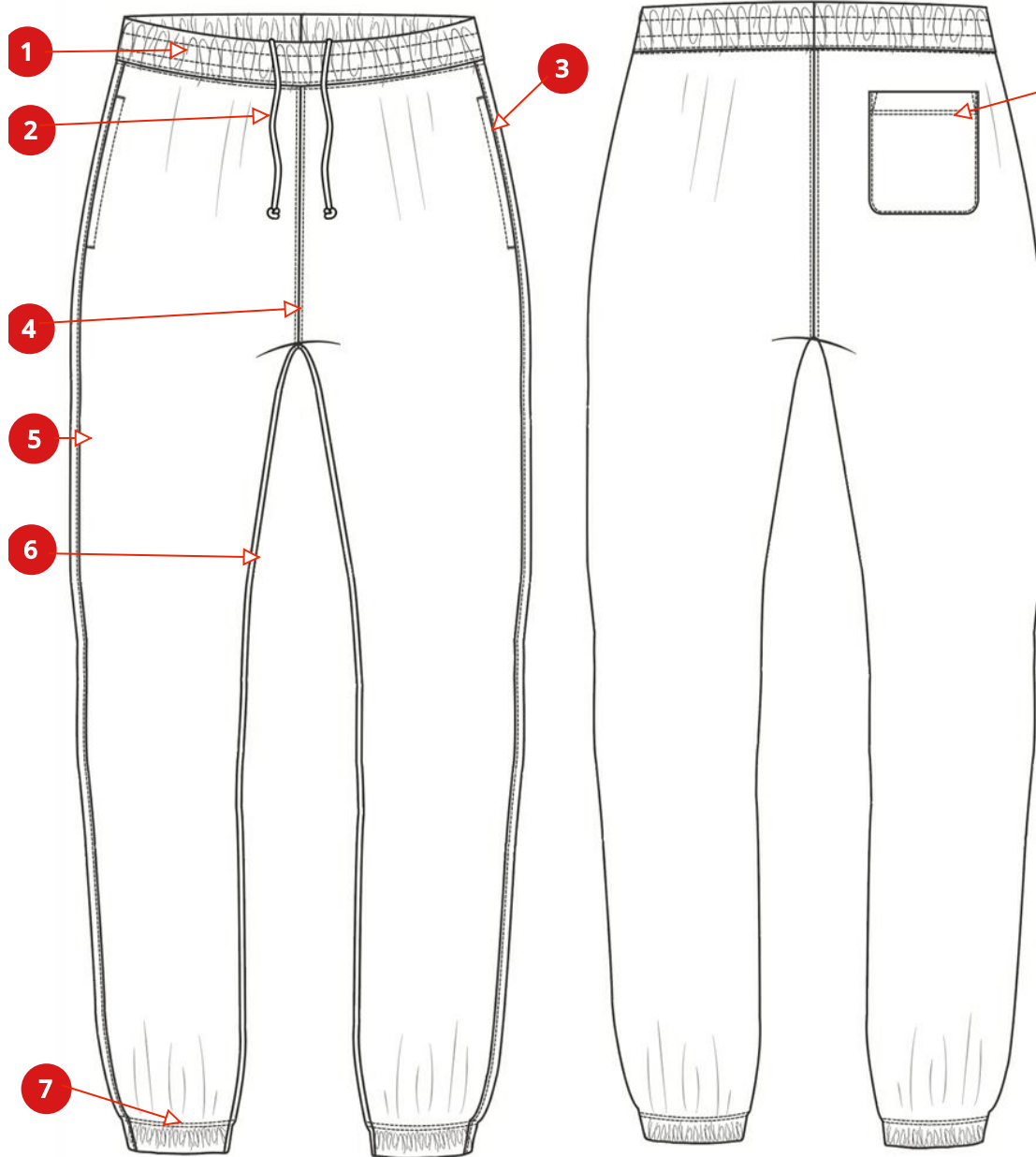


CARE LABEL PLACEMENT
*ATTACH AT LEFT SIDE SEAM 2" BELOW WAISTBAND SEAM

Vị trí nhãn thành phần



	Article Code	M-0325-KB-6358		<u>QUY CÁCH MAY</u>	Product Group	BOTTOM	
	Article Name	VARSITY FANGS SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	12/11/24 11:01:47 AM			Season	2025 Fall	
	Last Modified	12/19/24 3:55:26 PM			Life Cycle Stage	Development	
			Material Description	100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE			



Comments

1

WAISTBAND

Separate self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at inside CF of WB, 2" spacing.

Lưng quần rời, bọc thun.

Tra tất cả các lớp vào thân bằng vắt số 2K4C. Điều rẽ 2K 1/4" tại đường tra lưng.

Điều 2 đường 1k móc xích cách đều nhau trên lưng để luồn dây 2 khuy luồn ở giữa lưng trước, cách đều 2"

2

DRAWCORD

Drawcord ends: knotted

Dây luồn cột thắt gút đầu dây

3

FRONT POCKETS

On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening. Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.

Túi sườn: Nẹp miệng túi bằng vải chính. Điều 1k 1/4" ở miệng túi. Đánh bộ khóa 2 đầu miệng túi.

Vải bao túi: Lớp trên bằng vải single, lớp dưới bằng vải chính. Ráp bằng đường vắt số 2k4c. Bao túi tra vào thân và sườn ngoài.

4

FRONT/ BACK RISES

Join with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.

Đáy trước/ đáy sau: Vắt số 2k4c, điều rẽ 2k 1/4"

5

OUTSEAM

Join with #512 mock safety stitch. SN edge topstitch on back.

Sườn ngoài: Vắt số 2k4c,

6

INSEAM

Join with #512 mock safety stitch

điều mí 1k ở thân sau

Sườn trong: Vắt số 2k4c

7

LEG OPENINGS

Self turn up with elastic encased. Elastic join to leg opening edge with #512 mock safety stitch. 2N coverstitch, 1/4" spacing, forming hem.

Cửa chân:

Lai bọc thun, vắt số cặp thun, điều 2k 1/4

8

BACK POCKET

Self patch pocket. Top edge folded in to form hem, 2N coverstitch, 1/4" spacing. Sides and bottom edges serged and turned in. SN edge topstitch to join to body. Triangular reinforcements at top corners.

Túi sau : Túi đắp bằng vải chính, Gấp miệng túi điều 2k 1/4".

Cạnh bên và điều, gấp vào thân điều mí 1K vào thân. Điều góc tam giác tại 2 miệng túi

Measurement - Sweatpant - Relaxed ver 2					All Measurements are in Inches		Version 1
	Article Code	M-0325-KB-6358		100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE	Product Group	BOTTOM	
	Article Name	VARSITY FANGS SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	12/11/24 11:01:47 AM	Material		Season	2025 Fall	
	Last Modified	12/19/24 3:55:26 PM	Description		Life Cycle Stage	Development	

BẢNG THÔNG SỐ													
POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
! J101	Waist measurement relaxed :: 1/2 body	Ngang lưng đo thường	1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2
! J104	WB height	To bản lưng	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4
J502	Drawcord buttonhole distance	Khoảng cách 2 khuy luồn dây	1/8	1/8	NA	2	2	2	2	2	2	2	2
! K101	Hip at 1" below WB seam: waist pattern mmt.	Ngang hông dưới đường tra lưng 1" - đo trên rập	1/2	1/2	NA	17 1/2	18 1/2	19 1/2	20 1/2	21 1/2	23	24 1/2	26
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure	Ngang hông - 3" trên đáy - đo 3 điểm	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2
M101	Thigh :: 1" below crotch seam	Ngang đùi: 1" dưới đáy	1/4	1/4	NA	11 5/8	12 1/4	12 7/8	13 1/2	14 1/8	15	15 7/8	16 3/4
M106	Knee position from crotch pt @ inseam	Vị trí gối từ đáy đo ở sườn trong	1/4	1/4	NA	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4
M103	Knee Width	Ngang gối	1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8
! I101	Inseam length :: long pant	Sườn trong	1/2	1/2	NA	29	29	29 1/2	29 1/2	29 1/2	30	30	30
! M202	Leg opening: Long, 1" above casing / rib seam	Ngang lai quần - đo 1" trên đường điều lai	1/8	1/8	NA	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9
! M201	Leg opening: Long, inside fold edges of opening	Ngang lai quần - đo tại mép	1/8	1/8	NA	5	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4
I702	Leg cuff height	Cao lai quần	1/8	1/8	NA	1	1	1	1	1	1	1	1
! L103	Front rise :: Incl WB	Đáy trước bảo gồm lưng quần	1/4	1/4	NA	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4	15
! L203	Back rise :: Incl WB	Đáy sau bảo gồm lưng quần	1/4	1/4	NA	15 3/4	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2
C202	Side seam forward position, fr fold	Chồm sườn quần (từ vị trí sườn tự nhiên về thân	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
! N201	Front pocket length	Dài túi trước	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2
! N202	Front pocket stitch width	Rộng điều miệng túi	1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4
N205	Front pocket position from Rib/Band seam	Vị trí túi sườn từ đường tra lưng	1/8	1/8	NA	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4
N211	Front pocket bag height :: at center	Dài bao túi - đo ở giữa	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2
N212	Front pocket bag width:: at widest pt.	Ngang bao túi - đo ở điểm rộng nhất	1/4	1/4	NA	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4
N601C	Back pocket height at center	Cao túi sau - đo ở giữa	1/8	1/8	NA	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	6	6 1/4	6 1/4
! N701	Back pocket width at top edge	Rộng túi sau - đo ở giữa	1/8	1/8	NA	4 1/2	4 3/4	4 3/4	5	5	5 1/4	5 1/2	5 1/2
N703	Back pocket from WB seam	Vị trí túi sau từ đường tra lưng	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2
N508	Back pocket position from CB seam	Vị trí túi sau từ giữa đáy sau	1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3
! J501	Drawcord length : waist	Dài dây luồn	1	1	NA	50	50	50	50	56	56	56	56

Cm of Measurement - Sweatpant - Relaxed ver 2												All Measurements are in CMs						Version 1	
	Article Code	M-0325-KB-6358				100% COMBED COTTON, 350GSM (FB-K630) "DREW" FLEECE- UN-AVAILABLE						Product Group	BOTTOM						
	Article Name	VARSITY FANGS SWEATPANT										Product Sub-Category	PANT - SWEATPANT						
	Created On	12/11/24 11:01:47 AM			Material							2025 Fall							
	Last Modified	12/19/24 3:55:26 PM			Description							Development							
POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL							
! J101	Waist measurement relaxed :: 1/2 body	1.27	1.27	0	30.48	33.02	35.56	38.1	40.64	44.45	48.26	52.07							
! J104	WB height	0.3175	0.3175	0	4.445	4.445	4.445	4.445	4.445	4.445	4.445	4.445							
J502	Dawcord buttonhole distance	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08							
! K101	Hip at 1" below WB seam: waist pattern mmt.	1.27	1.27	0	44.45	46.99	49.53	52.07	54.61	58.42	62.23	66.04							
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39							
M101	Thigh :: 1" below crotch seam	0.635	0.635	0	29.5275	31.115	32.7025	34.29	35.8775	38.10	40.3225	42.545							
M106	Knee position from crotch pt @ inseam	0.635	0.635	0	29.845	29.845	30.48	30.48	30.48	31.115	31.115	31.115							
M103	Knee Width	0.635	0.635	0	25.0825	26.035	26.9875	27.94	28.8925	30.1625	31.4325	32.7025							
! I101	Inseam length :: long pant	1.27	1.27	0	73.66	73.66	74.93	74.93	74.93	76.20	76.20	76.20							
! M202	Leg opening:Long, 1" above casing / rib seam	0.3175	0.3175	0	18.415	19.05	19.685	20.32	20.955	21.59	22.225	22.86							
! M201	Leg opening: Long, inside fold edges of opening	0.3175	0.3175	0	12.700	13.335	13.970	14.605	15.240	15.875	16.510	17.145							
I702	Leg cuff height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54							
! L103	Front rise :: Incl WB	0.635	0.635	0	33.655	34.29	34.925	35.56	36.195	36.83	37.465	38.10							
! L203	Back rise :: Incl WB	0.635	0.635	0	40.005	40.64	41.275	41.91	42.545	43.18	43.815	44.45							
C202	Side seam forward position, fr fold	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27							
! N201	Front pocket length	0.635	0.635	0	13.97	14.605	14.605	15.24	15.24	15.875	16.51	16.51							
! N202	Front pocket stitch width	0.3175	0.3175	0	0.635	0.635	0.635	0.635	0.635	0.635	0.635	0.635							
N205	Front pocket position from Rib/Band seam	0.3175	0.3175	0	2.2225	2.540	2.8575	3.175	3.4925	3.810	4.1275	4.445							
N211	Front pocket bag height :: at center	0.635	0.635	0	27.94	27.94	29.21	29.21	29.21	29.21	29.21	29.21							
N212	Front pocket bag width:: at widest pt.	0.635	0.635	0	15.875	16.510	16.510	17.145	17.145	17.780	18.415	18.415							
N601C	Back pocket height at center	0.3175	0.3175	0	13.335	13.970	13.970	14.605	14.605	15.240	15.875	15.875							
! N701	Back pocket width at top edge	0.3175	0.3175	0	11.43	12.065	12.065	12.7	12.7	13.335	13.97	13.97							
N703	Back pocket from WB seam	0.3175	0.3175	0	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35							
N508	Back pocket position from CB seam	0.3175	0.3175	0	5.3975	5.715	6.0325	6.35	6.6675	6.985	7.3025	7.62							
! J501	Drawcord length : waist	2.54	2.54	0	127	127	127	127	142.24	142.24	142.24	142.24							
Comments																			
REFERENCE: updated 2023 STUSSY sweat pant - back pocket revise to 2" from WB seam Q1 2024 and onwards																			